



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400313-3
Job Sheet 177092



Part No: RBT400313-3

Job Qty: 11 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBT400313 Rev 1 IPP Rev A 18.02.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea		5/24/18	0.00	0.00	Start Up Waterjet2		OK 18/05/15
110	Waterjet	12 pcs		5/24/18	0.00	1.20	Waterjet 2 OMAX		OK 18/05/15
120	QC	12 pcs		5/24/18	0.00	0.00	QC2 Waterjet-2		OK 18/05/15
125	HandFinish	12 pcs		5/24/18	0.00	0.00	HandFinish7		J.C.L.
130	CNC Lathe	12 pcs		5/24/18	0.00	3.00	MORI NV5000-1		J.C.L.
140	QC	12 pcs		5/24/18	0.00	0.00	QC2 Machining-4		J.C.L. 18-07-29
150	QC	12 pcs		5/24/18	0.00	0.00	QC8 Machining-3		OK 18-08-31
160	Small Fab	12 pcs		5/24/18	0.00	1.20	Small Fab-7		OK
170	Mill Conv	12 pcs		5/24/18	0.00	1.20	Mill Conv 1		FEED 19/10/18
180	QC	12 pcs		5/24/18	0.00	0.00	QC2 Machining-4		FEED 19/10/18
190	QC	12 pcs		5/24/18	0.00	0.00	QC8 Machining-4		OK 18-10-31
200	Packaging	12 pcs		5/24/18	0.00	0.00	Packaging3-1		OK
210	QC21-SA	12 Ea		5/24/18	0.00	0.00	QC21		21 NOV 1 9:20

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

125 - Remove scale

130 - Machine as per DWG

140 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

160 - Install -11 dowel pin

170 - Mill -11 dowel pin height to meet 0.090" as per note 3 sheet 2 and detail A-A sheet 1.

121-QC8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	1.0920 ft (.091 ea)	100-Start up Operation	OK 18/05/15
90145A471	Dowel Pin	12 Ea (1 ea)	160-Small Fab	3048594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRS-P-0.250	1	28	0
160-Small Fab	90145A471	12	43	0



Container No: S071473



Part: RBT400313-3

Job No: 177092

Serial No/Batch: S071473

Revision: 1

Inspector:

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CANADA
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Date: 05/15/18

Part Specifications

Specifications could not be found.

Plex 5/4/18 2:31 PM Dart.Gagnon.Michelle

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ELEONOR

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